@ 004

13.

TS 1042

## CLAIMS

- Process for the production of hydrocarbons from gaseous hydrocarbonaceous feed comprising the steps of:
- i) partial oxidation conversion of the gaseous hydrocarbonaceous feed and oxygen containing gas at elevated temperature and pressure into synthesis gas;
- ii) catalytical conversion of synthesis gas of step i) using a cobalt on zirconia carrier based Fischer-Tropsch catalyst into a hydrocarbons comprising stream;
- iii) separating the hydrocarbons comprising stream of step ii) into a hydrocarbons product stream and a recycle stream; and
- iv) removing carbon dioxide from the recycle stream and recycle of carbon dioxide depleted recycle stream to step
  i).
- Process as claimed in claim 1, wherein the carbon dioxide depleted recycle stream is premixed with the gaseous hydrocarbonaceous feed.
- 3. Process as claimed in claim 1 or 2, wherein part of the recycle stream of step iii) is used as fuel in steam reforming of gaseous hydrocarbonaceous feed for producing hydrogen supplement for synthesis gas of step i).
- 4. Process as claimed in claims 1-3, wherein part of the recycle stream of step iii) or step iv) is used as fuel for power generation.
- 5. Process as claimed in claim 1-4, wherein the hydrocarbons product stream is subjected to catalytic hydrocracking.
- 6. Process as claimed in claim 1-5, wherein the hydrocarbon product stream comprises between 17 and 27 wt%  $C_{10}$ - $C_{14}$ , preferably between 22 and 27 wt%.

